

| Overview of functions | b68 AIRLOCK | b64 AIRLOCK | b62 AIRLOCK |
|--|-------------|-------------|-------------|
| Stitches | Combo | Overlock | Cover |
| Total number of stitch patterns | 31 | 16 | 7 |
| 4-thread overlock | ✓ | ✓ | – |
| 3-thread overlock (wide/narrow) | ✓ | ✓ | – |
| 3-thread super-stretch stitch | ✓ | ✓ | – |
| 3-thread flatlock (wide/narrow) | ✓ | ✓ | – |
| 3-thread narrow seam | ✓ | ✓ | – |
| 3-thread rolled hem | ✓ | ✓ | – |
| 3-thread picot stitch | ✓ | ✓ | – |
| 2-thread overlock (wide/narrow) | ✓ | ✓ | – |
| 2-thread flatlock (wide/narrow) | ✓ | ✓ | – |
| 2-thread rolled hem | ✓ | ✓ | – |
| 2-thread wrapped overlock (wide/narrow) | ✓ | ✓ | – |
| 4-thread coverstitch | ✓ | – | ✓ |
| 3-thread coverstitch (wide/narrow) | ✓ | – | ✓ |
| 2-thread chainstitch | ✓ | – | ✓ |
| 5-thread safety stitch | ✓ | – | – |
| 4-thread safety stitch | ✓ | – | – |
| Comfort features | | | |
| Automatic air threader for looper threads | ✓ | ✓ | ✓ |
| Freearm with freearm cover | ✓ | ✓ | ✓ |
| Color-coded threading paths | ✓ | ✓ | ✓ |
| Stitch length adjustable while sewing | ✓ | ✓ | ✓ |
| Accessories under the looper cover | ✓ | ✓ | ✓ |
| Sewing light | 5 LEDs | 5 LEDs | 5 LEDs |
| Safety switch activated when cover is open | ✓ | ✓ | ✓ |
| Micro Thread Control (mtc) | ✓ | ✓ | – |
| Free Hand System (FHS) including knee lifter | ✓ | ✓ | ✓ |
| Technical data | | | |
| Space to the right of the needle | 130 mm | 130 mm | 130 mm |
| Manual thread cutter | ✓ | ✓ | ✓ |
| Overlock stitch width 3-7 mm | ✓ | ✓ | – |
| Coverstitch width 2,8 / 5,6 mm | ✓ | – | ✓ |
| Combo stitch width 7,8-12,6 mm | ✓ | – | – |
| Maximum sewing speed (stitches per minute) | 1,300 | 1,300 | 1,300 |
| Standard accessories | | | |
| Standard overlock foot | – | ✓ | – |
| Standard coverstitch foot | – | – | ✓ |
| Standard overlock/coverstitch combo foot | ✓ | – | – |
| Deco thread guide | ✓ | ✓ | ✓ |
| Slide-on table | ✓ | ✓ | ✓ |
| Coverstitch insert for slide-on table | ✓ | – | ✓ |
| Cut-offs bin | ✓ | ✓ | optional |

Not all models and accessory components are available in all countries. Subject to changes in features and design.